# DEPLETION-REGION RECOMBINATION IN SILICON SOLAR CELLS: WHEN DOES $m_{DR}=2$ ?

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ABSTRACT: This paper examines the ideality factor of depletion-region recombination  $m_{DR}$ , with a particular emphasis on its maximum value. Several theoretical models of depletion-region recombination are discussed and it is shown that the models with more assumptions tend to overestimate  $m_{DR}$ . Numerical simulations are then used to determine the maximum value of  $m_{DR}$  for both step-junction and diffused-junction solar cells, for the case when the trap density is uniformly distributed across the depletion region. The maximum value of  $m_{DR}$  is found to increase with doping from 1.7 to 2 for step junctions; and to be approximately 1.8 for all practical doping levels of diffused junctions. Keywords: Recombination - 1; Simulation - 2; Modelling - 3.

### 1. INTRODUCTION

The recombination that occurs in the depletion region of a solar cell can have a significant influence on the solar cell's efficiency. To quantify this influence, the depletion-region recombination current is often taken to be proportional to  $\exp{(qV_j/m_{DR}kT)}$ , where  $m_{DR}$  is the ideality factor of the depletion-region recombination.  $m_{DR}$  distinguishes depletion-region recombination from most other sources of recombination, which have an  $\exp{(qV_j/kT)}$  dependence on the junction voltage  $V_i$ .

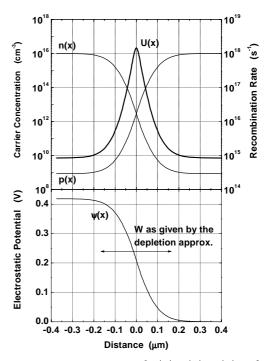
To model or characterise the influence of depletionregion recombination in a solar cells requires the magnitude of  $m_{DR}$ . Several theoretical models indicate that  $m_{DR}$  takes a value between 1 and 2, where the exact value of  $m_{DR}$  depends on conditions such as the number of traps in the "forbidden gap", the doping density, and the junction voltage. While the theoretical models predict similar trends for how  $m_{DR}$  depends on these conditions, they also predict different values for the actual magnitude of  $m_{DR}$ .

This paper investigates the discrepency between the theoretical models of depletion-region recombination, and compares the value of  $m_{DR}$  predicted by the models to that obtained by numerical simulations. Numerical simulations are then used to determine values of  $m_{DR}$  for conditions that are relevent to silicon solar cells, such as diffused asymmetrical p-n junctions (e.g. for bulk-crystalline solar cells) and step p-n junctions (e.g. for thin-film solar cells). Particular attention is paid to the maximum value that  $m_{DR}$  can take under a given set of conditions.

# 2. GENERAL THEORY OF DEPLETION-REGION RECOMBINATION

The general theory of depletion-region recombination is described briefly to provide a qualitative understanding of the factors that influence  $m_{DR}$ .

The fundamental and defining difference between depletion-region recombination and other sources of recombination is related to the rapid variation of the carrier concentrations that occurs across a p-n junction. This rapid variation can be seen in Fig. 1, which plots the electron n(x) and hole p(x) concentration



**Figure 1:** Numerical solution of n(x), p(x), U(x) and  $\psi(x)$  for a symmetrical step junction of doping concentration  $10^{16}$  cm<sup>-3</sup> under special-case conditions.

across a symmetrical step junction, and the subsequent variation of the electrostatic potential  $\psi(x)$  (at  $V_j=0.3$  V).

Fig. 1 also plots the recombination rate U(x) in the depletion region. Since at low-to-medium voltages, the dominant source of recombination in a silicon solar cell is due to Shockley-Read-Hall (SRH) recombination, U(x) was determined with the SRH equation:

$$U(x) = \frac{n(x)p(x) - n_i^2}{\tau_{p0}(x)[n(x) + n_1(x)] + \tau_{n0}(x)[p(x) + p_1(x)]},$$
(1)

which assumes that there is a single trap at an energy level  $E_t$  that lies between the conduction and valence bands;  $\tau_{n0}(x)$  and  $\tau_{p0}(x)$  are the electron and hole lifetime coefficients,  $n_1(x)$  and  $p_1(x)$  are the electron and

hole concentrations when  $E_t$  coincides with the Fermi level, and  $n_i$  is the intrinsic carrier concentration.

For the plot of Fig. 1, U(x) was determined by imposing several conditions that simplify the analysis and lead to a maximum value of  $m_{DR}$ . (As described in Section 3, some of the theoretical models are restricted to these "special-case" conditions). The conditions are that the junction voltage is sufficiently large (0.3 V) to ensure that  $n(x)p(x) \gg n_i^2$ ;  $E_t$  is equal to the intrinsic Fermi level  $E_i$  throughout the depletion region, giving  $n_1(x) = p_1(x) = 0$ ; and the minority carrier lifetime coefficients are equal and uniform throughout the depletion region, giving  $\tau_{n0}(x) = \tau_{p0}(x) = \tau_0$ . With these restrictions, Eq. 1 simplifies to

$$U(x) = \frac{n(x)p(x)}{\tau_0[n(x) + p(x)]},$$
 (2)

from which it is evident that U(x) is strongly peaked and centered at the point where n(x) = p(x), defined here to be x = 0 (Fig. 1).

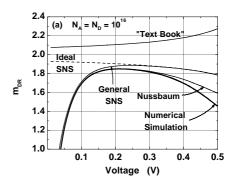
An estimate for  $m_{DR}$  can be attained from Eq. 2 if it is assumed that the quasi-Fermi levels are constant across the depletion region and separated by  $V_j$ , that is,  $pn=n_i^2\exp(qV_j/kT)$  [4]. Hence, at x=0,  $n(0)=p(0)=n_i\exp(qV_j/2kT)$ , and Eq. 2 simplifies further to  $U(0)=n_i\exp(qV_j/2kT)/\tau_0$ . Thus, with the special-case conditions, U(x) is a maximum at x=0 and is proportional to  $\exp(qV_j/2kT)$ . If the depletion-region recombination current  $J_{DR}$  were due solely to the recombination that occurs at x=0,  $m_{DR}$  would equal 2.

But recombination from other locations in the depletion region also contributes to  $J_{DR}$ . Far from the centre of the depletion region, U(x) becomes like bulk SRH recombination and is proportional to  $\exp(qV_j/kT)$ . (For example, for  $p(x) \gg n(x)$ , Eq. 2 is simplified to  $U(x) = n(x)/\tau_0$ , and since as a majority carrier, p(x) depends weakly on  $V_j$ , n(x) and U(x) are proportional to  $\exp(qV_j/kT)$ .) Thus, if  $J_{DR}$  were due solely to the recombination that occurs at large |x|,  $m_{DR}$  would equal 1.

From the above discussion, it is evident that as |x| increases, U(x) changes from being proportional to  $\exp(qV_j/2kT)$  to being proportional to  $\exp(qV_j/kT)$ . This change occurs due to the increasing difference between n(x) and p(x). Since  $J_{DR}$  is the integration of U(x) across the width of the depletion region,  $m_{DR}$  takes a value between 1 and 2.

Further to this discussion on  $m_{DR}$ , it is significant that the above discussion is based on the special-case conditions, which cause U(x) to be strongly peaked at x=0. This gives rise to a larger value of  $m_{DR}$  (but that is still less than 2). In almost all cases, variations from these conditions lead to a reduction in the value of  $m_{DR}$ . Such variation include when  $E_t \neq E_i$  [1][2], and when there is more than one trap level [2][3]. The value of  $m_{DR}$  is increased if  $\tau_{n0}(x)$  and  $\tau_{p0}(x)$  are smaller near x=0 than elsewhere in the depletion region, since U(x) would become more strongly peaked about x=0. This latter situation is discussed further in Section 4.

In summary,  $m_{DR}$  takes a value between 1 and 2 but  $m_{DR} \sim 2$  only under very specific conditions that lead to the recombination being very strongly peaked about the point where n(x) = p(x).



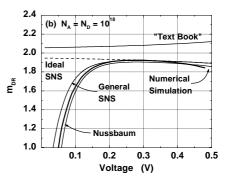


Figure 2:  $m_{DR}$  vs  $V_j$  as predicted by the theoretical models and by numerical simulation for the special-case conditions—see text.

# 3. COMPARISON OF MODELS FOR DEPLETION-REGION RECOMBINATION

There are several theoretical models of depletion-region recombination that can be used to determine a specific value of  $m_{DR}$ . Four of these models are compared in this section; they are, a simple model found in some text books (e.g., [4][5]), the ideal model of Sah, Noyce and Shockley (SNS) [1]; the general model of SNS [1]; and the model of Nussbaum [6].

Fig. 2 plots the value of  $m_{DR}$  that is predicted by each of the theoretical models, for the same special-case conditions used in Fig. 1. The numerical solution is also plotted for comparison. The figure indicates that there is some discrepency between the models. Following a summary of the assumptions entailed in the models, the reasons for the discrepency are described. (These and other models have also been compared with regards to  $J_{DR}$  [9]).

# 3.1 Assumptions common to all theoretical models

To determine  $J_{DR}$ , each of the theoretical models follow a similar derivation. First it is assumed that the current flow across the junction is one-dimensional, so that  $J_{DR}$  is given by the integration of U(x) across the width of the depletion region W,  $J_{DR} = q \int_W U(x) dx$ .

To determine U(x), it is assumed the recombination rate follows the SRH formula, which requires that there be a single trap at an energy  $E_t$ , and that the semiconductor is non-degenerate. It is further assumed that the traps are uniformly distributed and the lifetime coefficients are constant throughout the depletion region; thus from Eq. 1, U(x) varies only with n(x) and p(x).

n(x) and p(x) are determined by assuming that

' are related to  $\psi(x)$  following Boltzmann statistics and that the electron and hole quasi-Fermi levels are constant and separated  $V_i$  [1].

Finally, by determining an expression for  $\psi(x)$ ,  $J_{DR}$  can be found. To simplify the expression for  $\psi(x)$ , all of the models assume that the junction is a step junction.

Once  $J_{DR}$  is known,  $m_{DR}$  can be determined from  $m_{DR}=\frac{q}{KT}\left(\frac{dV_j}{d\ln J_{DR}}\right)$  [3].

# 3.2 "Text book" model

A "text-book" model provides the simplest derivation of  $J_{DR}$  (e.g., [4][5]). It is restricted to the special-case conditions that lead to Eq. 2 (Section 2). The model assumes that U(x) is constant across the depletion region and equal to U(0). The integration of U(x) across W is then trivial and given by  $J_{DR} = qWU(0)$ . It can be seen in Fig. 1, that the assumption, U(x) = U(0) leads to an overestimation of  $J_{DR}$ .

At first glance, the "text book" model appears to show that  $m_{DR}=2$ , since  $U(0) \propto \exp(qV_j/2kT)$ . However, W is not constant with  $V_j$ ; from the depletion approximation,  $W \propto \sqrt{V_{bi}-V_j}$  [4]. It follows that  $m_{DR}=2$  only when  $V_{bi}\gg V_j$ , but this situation does not arise for practical silicon solar cells. Thus the "text-book" model predicts  $m_{DR}>2$ , contradicting the qualatitive discussion of the preceding section. Fig. 2 shows the value of  $m_{DR}$  as a function of  $V_j$  for (a)  $V_{bi}=0.71$  V and (b)  $V_{bi}=0.95$  V, and indicates that the model overestimates  $m_{DR}$ .

# 3.3 Ideal SNS model

With the first paper on the subject, Sah, Noyce and Shockley (SNS) presented an idealised model that provides a good intuitive description of depletion-region recombination [1]. (Nussbaum provides an alternative derivation of the same model [6]). Like the "text book" model, the ideal SNS model is restricted to the special-case conditions that lead to Eq. 2. But rather than setting U(x) = U(0), this model determines U(x)by assuming that the potential gradient  $\psi'(x)$  is constant throughout the depletion region and equal to  $(V_{bi} - V_j)/W$ , where W is again defined by the depletion approximation. Fig. 1 indicates that this assumption becomes increasingly less valid with increasing |x|, as  $\psi'(x)$  actually decreases and approaches zero. Consequently, the model overestimates  $J_{DR}$ , though to a lesser extent than the "text book" model.

The subsequent integration of U(x) across W yields  $J_{DR} \propto U_{\max}/\sqrt{V_{bi}-V_j}$  [1][6]. Similar to the "textbook" model, it follows that  $m_{DR}=2$  only when  $V_{bi} \gg V_j$ ; otherwise,  $m_{DR}<2$ . This result indicates that by taking into account the variation of W with respect to  $V_j$ , and the recombination that occurs where n(x) and p(x) are not equal,  $m_{DR}$  must take a value that is less than 2. As seen in Fig. 2, the ideal SNS model slightly overestimates  $m_{DR}$ .

# 3.4 General SNS model

SNS also provide a more general model of depletionregion recombination for symmetrical step junctions, that is not restricted to the special-case conditions described above [1]. (The model is extended by Choo to include asymmetrical step junctions [8]). Like their ideal model, their general model also makes the assumption that  $\psi'(x)$  is constant, and subsequently overestimates both  $J_{DR}$  and  $m_{DR}$ .

As seen in Fig. 2, the general SNS model differs from the ideal SNS model only at low voltages. This difference arises from the simplification in the ideal SNS theory that  $p(x)n(x) \gg n_i^2$ .

#### 3.5 Nussbaum model

The most complex and the most accurate of the theoretical models is that presented by Nussbaum [6][7]. Like the general SNS theory, Nussbaum's model is not limited to the special-case conditions, but it differs from the SNS theory in two ways: firstly,  $\psi(x)$  is determined with Poisson's equation; and secondly, the depletion approximation is not used to determine W, but rather, the limits of the integral are defined as where  $\psi'(x) = 0$ . (These integral limits can be redefined to conform with W as calculated by the depletion approximation [9].) Fig. 2 demonstrates that of the four models, the Nussbaum model most closely matches the numerical simulation.

### 3.6 Numerical simulation

The semiconductor device simulator, DESSIS [10], was also used to determine  $m_{DR}$ . DESSIS solves the fully coupled set of semiconductor differential equations, and does not require any of the afore-mentioned assumptions. Consequently, when appropriately applied, DESSIS can be used to determine the most accurate value of  $m_{DR}$ .

To provide a meaningful comparison with the theoretical models, the DESSIS model was constructed so that the carrier flow was essentially one-dimensional, and so that U(x) follows the SRH formula (Eq. 1), where  $n_1(x) = p_1(x) = 0$ , and  $\tau_{n0}(x) = \tau_{p0}(x) = \tau_0$ . The numerical solutions are shown in Fig. 2.

Note that the numerical solution gives the total recombination current and not  $J_{DR}$ . To determine  $J_{DR}$  (and hence  $m_{DR}$ ), the diffusion recombination current, which is proportional to  $\exp(qV_j/kT)$ , was subtracted from the total recombination current. In most cases, however, this subtraction was insignificant in the voltage range of interest (0.2–0.4 V), since at these voltages,  $J_{DR}$  was the dominant source of the recombination current.

## 4. MAXIMUM $m_{DR}$ for SILICON SOLAR CELLS

DESSIS was used to determine the maximum value of  $m_{DR}$  for silicon solar cells, for the case where  $\tau_{n0}(x)$  and  $\tau_{p0}(x)$  are uniformly distributed across the depletion region; this value occurs when the special- case conditions are applied (Section 2). As well as providing the most accurate estimate of  $m_{DR}$ , the numerical solutions can be applied to diffused junctions.

For the special-case conditions,  $m_{DR}$  is approximately constant with  $V_j$  in the range 0.2–0.4 V (Fig. 2). For silicon solar cells, this voltage range is the most appropriate for an investigation into depletion-region recombination, since at lower voltages,  $n(x)p(x) \not \leq n_i^2$ , and at higher voltages, other sources of recombination contribute significantly to the total recombination current. In the results that follow, the average value of  $m_{DR}$  in this voltage range and is shown as the thick

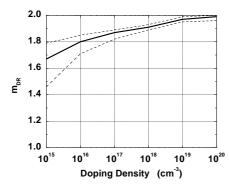


Figure 3: Numerical simulation for the maximum  $m_{DR}$  for a silicon step junction, where  $\tau_{n0}$  and  $\tau_{p0}$  are uniform across the depletion region. Bold line shows the average value and the dashed lines show the limits of  $m_{DR}$  between 0.2–0.4 V.

line in Figs. 3 and 4. The dashed lines indicate the highest and lowest value of  $m_{DR}$  in the voltage range.

Fig. 3 plots the maximum value of  $m_{DR}$  against the doping density for a symmetrical step junction, when  $\tau_{n0}$  and  $\tau_{p0}$  are constant with x. It indicates that for very heavy doping,  $m_{DR}$  approaches 2. This result arises from U(x) being extremely peaked about the p-n junction. For lighter doping,  $m_{DR}$  decreases to  $\sim 1.7$ . To a good approximation, it was found that  $m_{DR}$  takes the value of the more lightly doped side of an asymmetrical step junction, and that  $m_{DR}$  is independent of  $\tau_{n0}$  and  $\tau_{p0}$ .

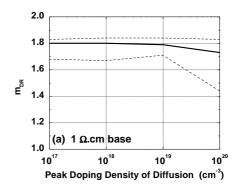
Fig. 4 plots  $m_{DR}$  against the doping density for a diffused  $n^+$ -p junction, when  $\tau_{n0}$  and  $\tau_{p0}$  are constant with x. It indicates that for all practical doping levels, the maximum value of  $m_{DR}$  is  $\sim 1.8$ . To a good approximation, it was found that  $m_{DR}$  is independent of  $\tau_{n0}$  and  $\tau_{p0}$ .

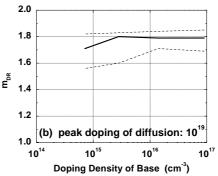
Note that the values plotted in Figs. 3 and 4 could be exceeded if  $\tau_{n0}(x)$  and  $\tau_{p0}(x)$  were smaller at x=0 than elsewhere in the depletion region (since this would cause U(x) to be more strongly peaked where n(x)=p(x). Such a situation might arise for a grown step junction where there is a greater number of defects at the boundary between n-type and p-type silicon. The situation is less likely to occur in diffused silicon junctions.

In summary, if a solar cell exhibits an  $m_{DR}$  that is greater than that plotted in Fig. 3 (for a given doping level), it can be concluded that either the trap density near the location where n(x) = p(x) is greater than elsewhere, or the recombination mechanism does not follow the SRH equation.

# 5. CONCLUSION

This paper examined the value of  $m_{DR}$ , with a particular emphasis on its maximum value. It was demonstrated that there is a discrepency between several theoretical models of depletion-region recombination; the models that contain more assumptions tend to overestimate  $m_{DR}$ . Numerical simulations, which make fewer assumptions than the theoretical models, were then used to determine the maximum value of  $m_{DR}$  for both step-junction and diffused-junction silicon solar





**Figure 4:** Numerical simulation for the maximum  $m_{DR}$  for a silicon diffused junction, where  $\tau_{n0}$  and  $\tau_{p0}$  are uniform across the depletion region. Bold line shows the average value and the dashed lines show the limits of  $m_{DR}$  between 0.2–0.4 V.

cells, for the case when the trap density is uniformly distributed across the depletion region. The maximum value of  $m_{DR}$  was found to increase with doping from 1.7 to 2 for step junctions; and to be approximately 1.8 for all practical doping levels of diffused junctions.

It is concluded from this study that for silicon solar cells that exhibit a strong  $\exp(qV_j/2kT)$  recombination current, this recombination current can be explained as a consequence of depletion-region recombination only if the solar cell conatains a very heavily doped step junction, or if it contains a greater denisty of traps at the centre of the depletion region than elsewhere in the depletion region.

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